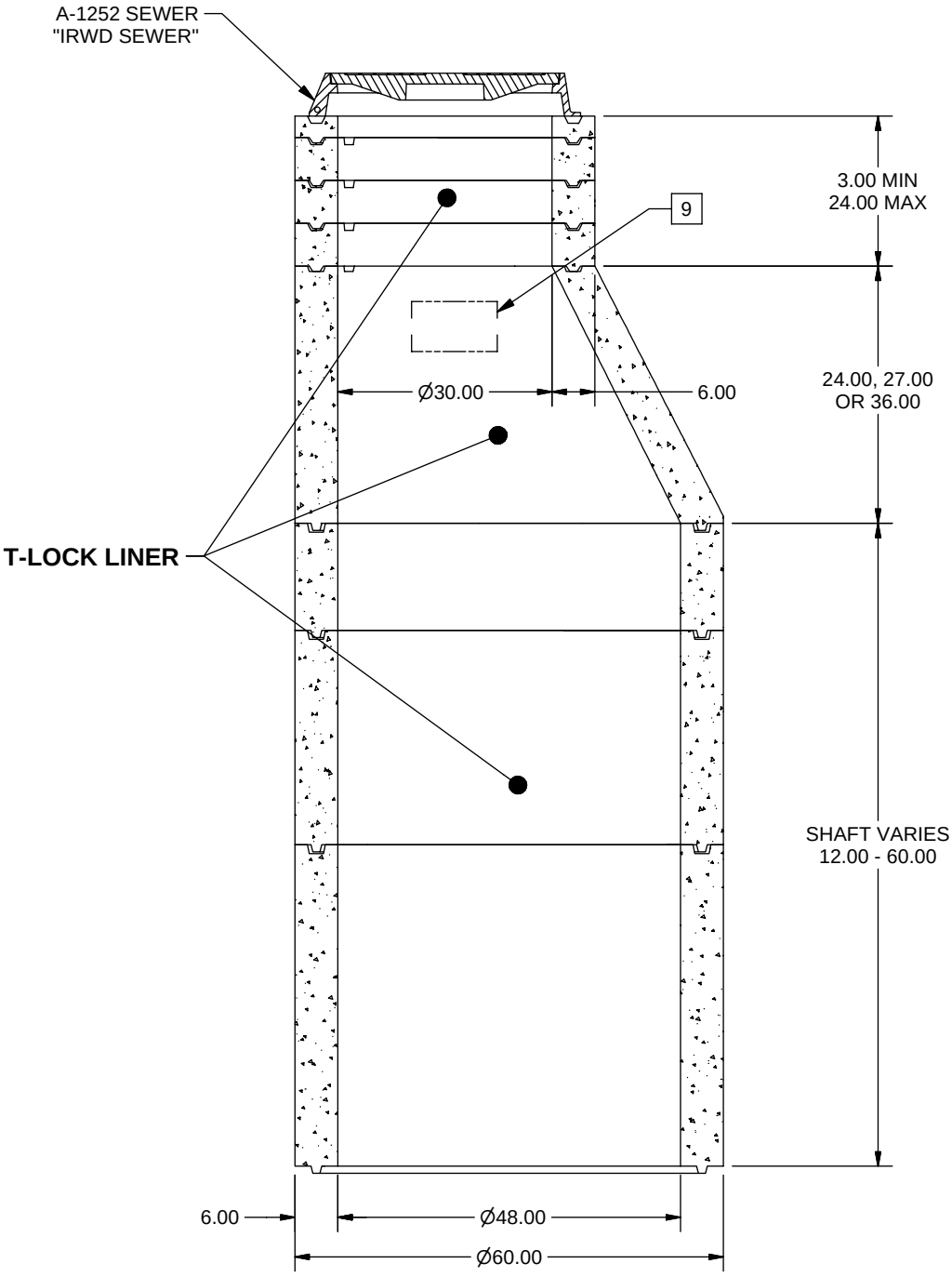

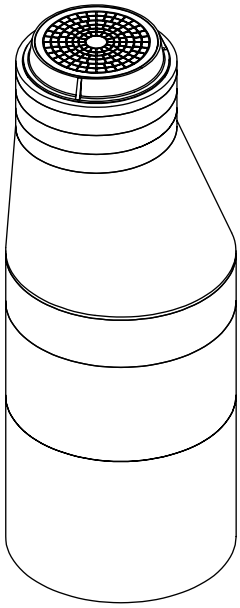

ISOMETRIC VIEW

NOTES: UNLESS OTHERWISE SPECIFIED.

1. ALL DIMENSIONS ARE IN DECIMAL INCHES.
2. PRECAST MATERIALS AND MANUFACTURING METHODS SHALL CONFORM TO ASTM C-478.
3. CONCRETE SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH F C= 4000 PSI AT 28 DAYS.
4. THE PORTLAND CEMENT USED IN THE PRECAST SECTIONS SHALL MEET THE REQUIREMENTS OF TYPE II/V HIGH SULFATE RESISTANT CEMENT IN ACCORDANCE WITH ASTM C-150.
5. RING AND COVER SHALL BE GREY CAST IRON CONFORMING TO ASTM A-48 CLASS 35B.
6. RING AND COVER A-1252 "IRWD SEWER".
7. PRE-CAST JOINTS SHALL BE SEALED USING MASTIC.
8. INTERIOR OF PRE-CAST SHAFTS AND CONE SHALL BE LINED WITH AMERON T-LOCK. ALL MATERIALS AND INSTALLATION SHALL BE IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

9 STENCIL TEXT "xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx" APPROXIMATLY WHERE SHOWN.

PRECON PRODUCTS
Phone (805) 527-0841 Fax (805) 584-0769

TITLE: MANHOLE, 48 DIA, 30 RING & COVER, T-LOCK LINED (IRWD)

APPROVED BY	DATE	APPROVED BY	DATE	DRAWN BY	DATE	MODEL NO.	SH 1 OF 1
				F. ANSALDI	12/6/2005	MH4830T-IRWD	

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